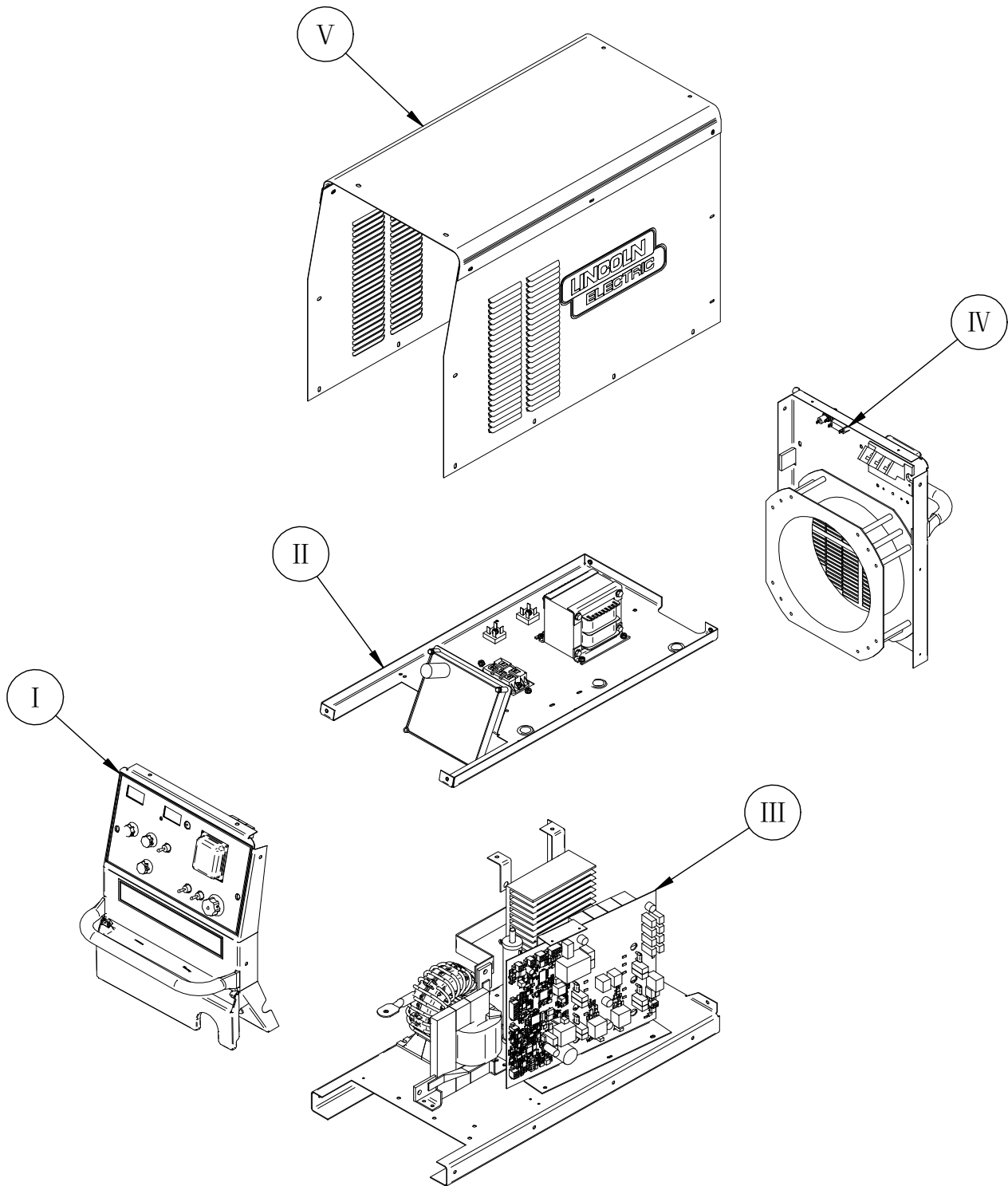


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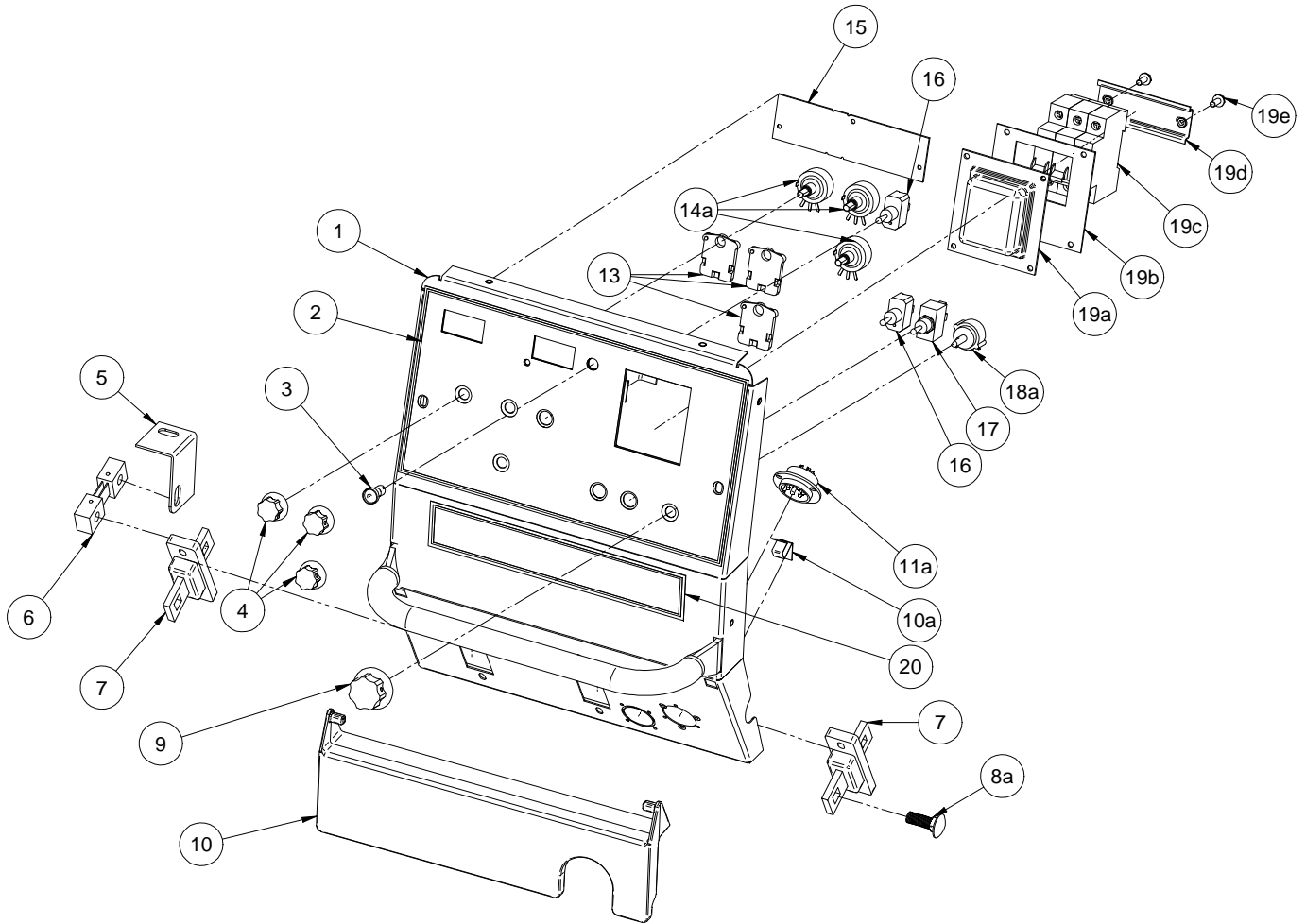
ILLUSTRATION OF SUB-ASSEMBLIES



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ITEM	DESCRIPTION	PART NO.	QTY.	1						76207	1
1	Case Front Welded Assembly	G5874-10	1	X							
1a	M5X12 Hex Washer Head Philips (Not Shown)	S26641-4	3	X							
1b	ST4.8X13 Washer Faced Hex Self (Not Shown)	S26738-2	1	X							
2	Control Nameplate	G6082-41	1	X							
3	Signal Lamp Assembly	S29850-1	1	X							
4	Knob	T13639-6	3	X							
4a	O Ring (Not Shown)	T13483-34	3	X							
5	Copper Strap (Main Transformer to Shunt)	S27092-21	1	X							
6	Shunt	S26194-1	1	X							
6a	M8X40 Carriage Bolt (Not Shown)	S27072-2	1	X							
6b	M8X40 Hex Head Screw (Not Shown)	S26641-9	1	X							
6c	M8 Plain Washer (Not Shown)	S26638-4	3	X							
6d	M8 Lock Washer (Not Shown)	S26639-4	2	X							
6e	M8 Hex Nut (Not Shown)	S26640-4	2	X							
7	Output Stud	M20710-1	2	X							
7a	M5 Hex Head Screw (Not Shown)	S26641-5	4	X							
7b	M6 Plain Washer (Not Shown)	S26638-8	8	X							
7c	M5 Lock Washer (Not Shown)	S26639-3	4	X							
7d	M5 Hex Nut (Not Shown)	S26640-3	4	X							
7e	MOV Assembly for Output (Not Shown)	S27147-4	1	X							
8a	M10X22 Carriage Bolt	S27072-1	2	X							
8b	M10 Hex Nut (Not Shown)	S26640-6	2	X							
8c	M10 Plain Washer (Not Shown)	S26638-6	2	X							
8d	M10 Lock Washer (Not Shown)	S26639-6	2	X							
9	Knob	T10491-7	1	X							
9a	O Ring (Not Shown)	T13483-34	1	X							
10	Door	L13141	1	X							
10a	Spring Clip	S27348	2	X							
10b	Output Stud Door Decal (Not Shown)	M21174-9	1	X							
11	Wire Feeder Harness (Not Shown), Includes:	G6043-37	1	X							
11a	6 Pin Control Socket	S26179	1	X							
11b	M3 Flat Head Philips Screw (Not Shown)	S26641-1	3	X							
11c	M3 Plain Washer (Not Shown)	S26638-1	3	X							
11d	M3 Lock Washer (Not Shown)	S26639-1	3	X							
11e	M3 Hex Nut (Not Shown)	S26640-1	3	X							
13	Potentiometer Spacer	S18280	3	X							
14	Display & Pot Harness (Not Shown), Includes:	G6043-35	1	X							
14a	Potentiometer	T10812-127	3	X							
15	Display Board Assembly	S29835	1	X							
16	Toggle Switch, SPST	T10800-4	2	X							
17	Toggle Switch, SPDT	T10800-23	1	X							
18	Switch Harness (Not Shown), Includes:	G6043-34	1	X							
18a	3 Position Rotary Switch (Weld Mode Switch)	S16670-21	1	X							
19a	Switch Cover	S27281	1	X							
19b	Switch Bracket Welded Assembly	M21705	1	X							
19c	Line Switch	S27016	1	X							
See next page for more.											

NOTE: Use only the parts marked "X" in the column under the heading number called for in the model index page.



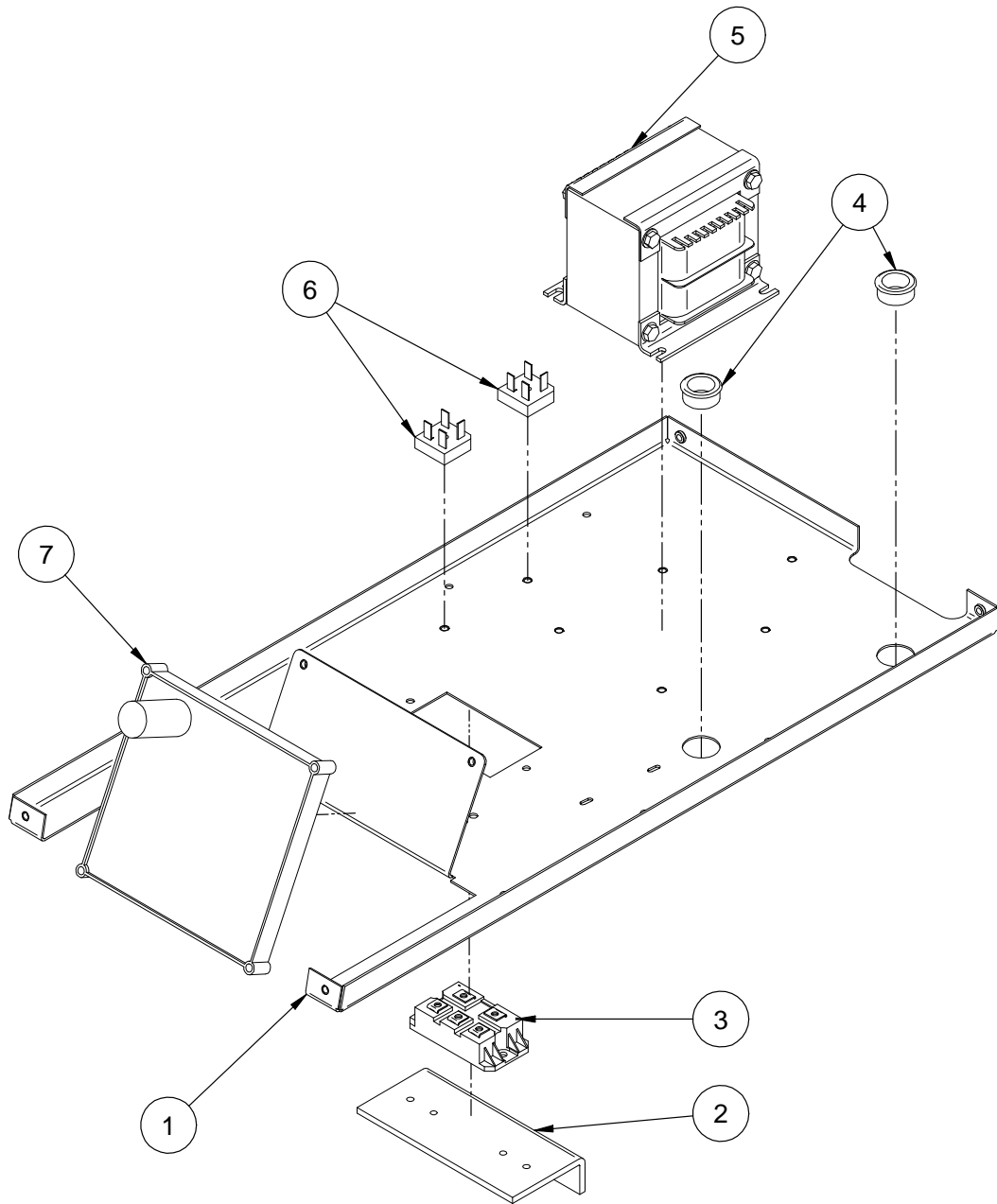
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ITEM	DESCRIPTION	PART NO.	QTY.	1						76207	1
19d	Din Rail	S27200	1	X							
19e	M5X12 Combined Screw	S28798-4	2	X							
19f	M4 Plain Washer (Not Shown)	S26638-2	4	X							
19g	M4 Lock Washer (Not Shown)	S26639-2	4	X							
19h	M4 Hex Nut (Not Shown)	S26640-2	4	X							
20	Case Front Nameplate	G6082-38	1	X							

NOTE: Use only the parts marked "X" in the column under the heading number called for in the model index page.

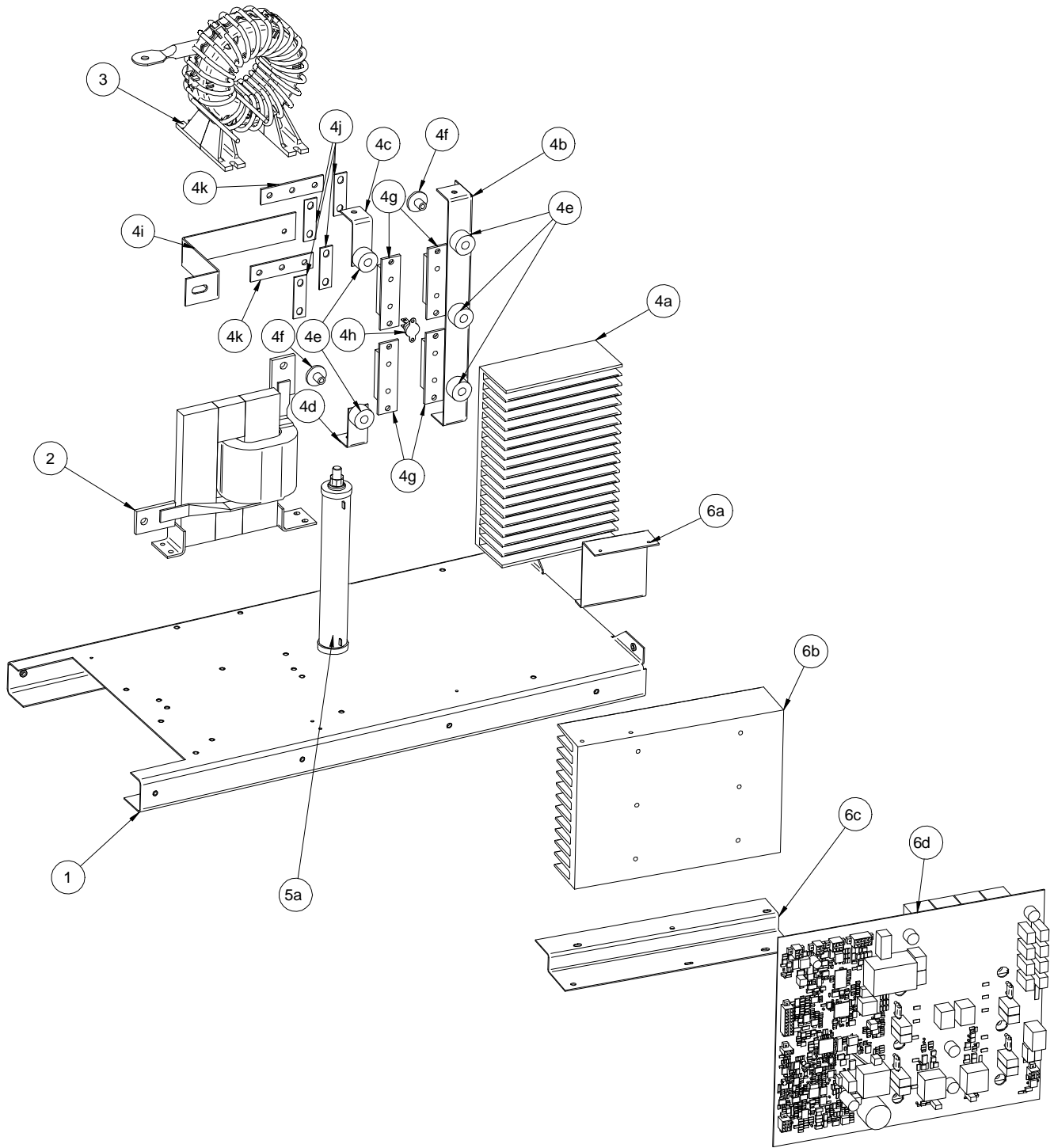
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ITEM	DESCRIPTION	PART NO.	QTY.	1						76207	1
1	Divider Panel	G5926-10	1	X							
1a	M5X12 Hex Washer Head Philips (Not Shown)	S26641-4	4	X							
2	Heat Sink	M21756-11	1	X							
2a	M5X12 Combined Screw (Not Shown)	S28798-4	2	X							
3	Input Rectifier	M15454-25	1	X							
3a	M5X16 Combined Screw (Not Shown)	S28798-5	2	X							
3b	MOV Assembly (Not Shown)	S27147-5	1	X							
4	Grommet	T12380-4	2	X							
5	Auxiliary Transformer	M21437-12	1	X							
5a	M5X12 Combined Screw (Not Shown)	S28798-4	4	X							
6	Diode-Bridge	T13637-6	2	X							
6a	M5X12 Combined Screw (Not Shown)	S28798-4	2	X							
7	Control PC Board	S30449	1	X							
7a	M5X30 Combined Screw (Not Shown)	S28798-8	2	X							
8	Gas Control Harness (Not Shown)	G6043-33	1	X							
9	Aux Harness (Not Shown)	G6043-1	1	X							

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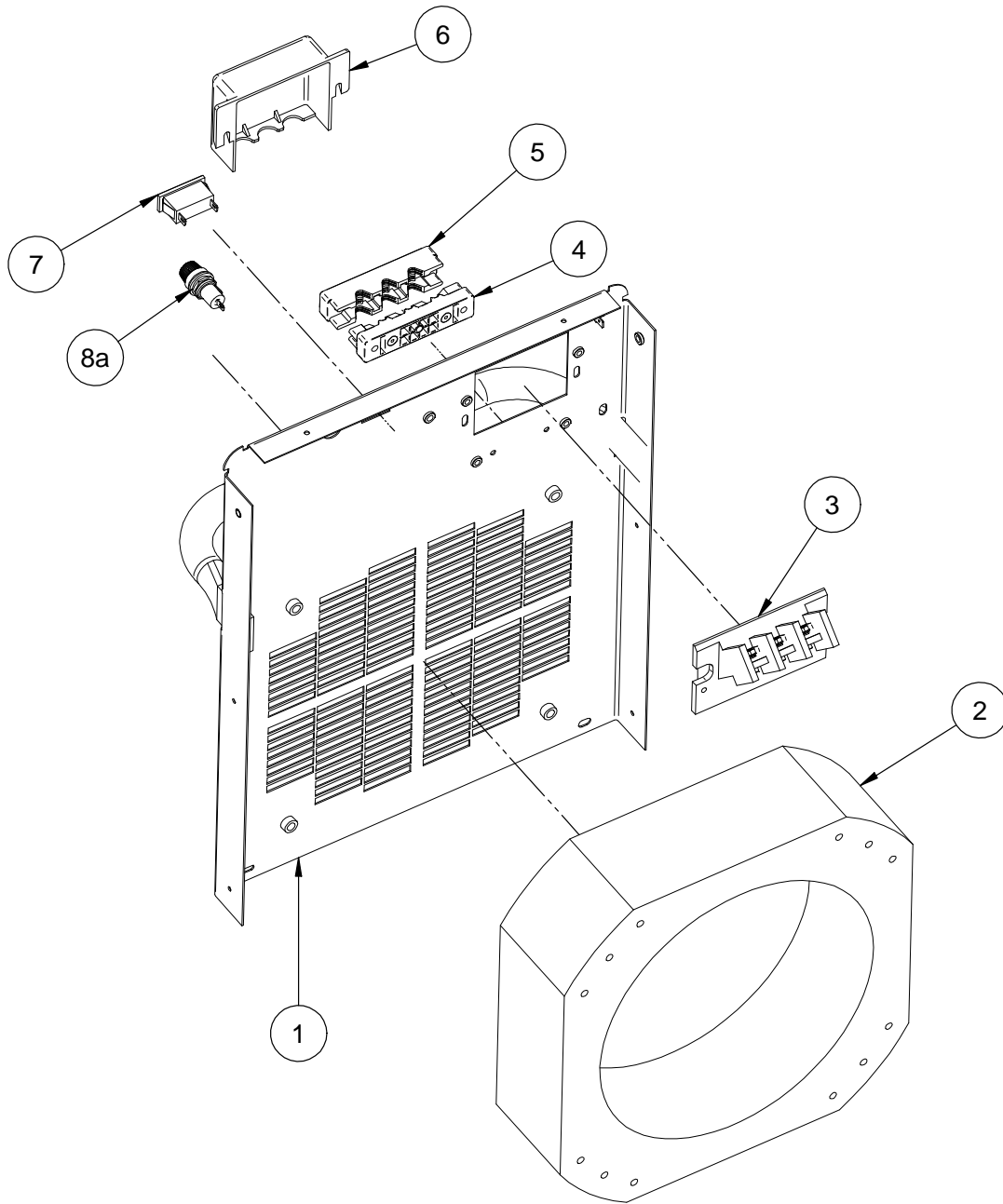
ITEM	DESCRIPTION	PART NO.	QTY.	1					76207	1
1	Base	G5872-3	1	X						
2	Choke Assembly	L13166-5	1	X						
2a	M5X12 Combined Screw (Not Shown)	S28798-4	4	X						
3	Main Transformer Assembly	L15759-1	1	X						
3a	M5X16 Combined Screw (Not Shown)	S28798-5	4	X						
4	Output Rectifier Assembly, Includes:	L13174-8	1	X						
4a	Heatsink	M24710-10	1	X						
4b	Support Bracket	L13173-15	1	X						
4b-2	M5 Hex Head Screw (Not Shown)	S26641-6	3	X						
4b-3	M5 Plain Washer (Not Shown)	S26638-3	3	X						
4b-4	M5 Lock Washer (Not Shown)	S26639-3	3	X						
4c	Support Bracket	L13173-16	1	X						
4c-2	M5X30 Combined Screw (Not Shown)	S28798-8	1	X						
4d	Support Bracket	L13173-18	1	X						
4d-2	M5X30 Combined Screw (Not Shown)	S28798-8	1	X						
4e	Spacer	S26158	5	X						
4f	Spacer	S26157	5	X						
4g	Output Diodes	M15454-24	4	X						
4g-2	M6X16 Combined Screw (Not Shown)	S28798-7	8	X						
4h	Thermostat	T13359-26	1	X						
4h-2	M3X10 Combined Screw (Not Shown)	S28798-6	2	X						
4i	Aluminum Bar	M24712-4	1	X						
4j	Reconnect Panel Link	T14190-1	4	X						
4k	Copper Strap	S27092-1	2	X						
4k-2	M6X20 Screw (Not Shown)	S26641-37	2	X						
4k-3	M6 Plain Washer (Not Shown)	S26638-8	2	X						
4k-4	M6 Lock Washer (Not Shown)	S26639-11	2	X						
4k-5	M6 Hex Nut (Not Shown)	S26640-8	2	X						
4l	M5X12 Combined Screw (Not Shown)	S28798-4	4	X						
5	Resistor Assembly, Includes:	S27175-3	1	X						
5a	Resistor	M20716-7	1	X						
5b	M10 Bolt (Not Shown)	S26185-13	1	X						
5c	M10 Plain Washer (Not Shown)	S26638-6	1	X						
5d	M10 Lock Washer (Not Shown)	S26639-6	1	X						
5e	M10 Hex Nut (Not Shown)	S26640-6	1	X						
5f	PET (Not Shown)	S26787-4	2	X						
6a	Top Switchboard Bracket	M21756-9	1	X						
6a-2	M5X12 Combined Screw (Not Shown)	S28798-4	2	X						
6b	Heatsink	M24710-14	1	X						
6c	Bottom Switchboard Bracket	M21756-16	1	X						
6c-2	M5X12 Combined Screw (Not Shown)	S28798-4	3	X						
6d	Switchboard	S29804	1	X						
6e	Torx Button Head Screw (Not Shown)	S25930-8	6	X						
6f	M6 Plain Washer (Not Shown)	S26638-8	6	X						
6g	M6 Lock Washer (Not Shown)	S26639-11	6	X						
6h	Switchboard Harness (Not Shown)	G6043-45	1	X						
7	Thermostat Harness (Not Shown)	G6043-41	1	X						

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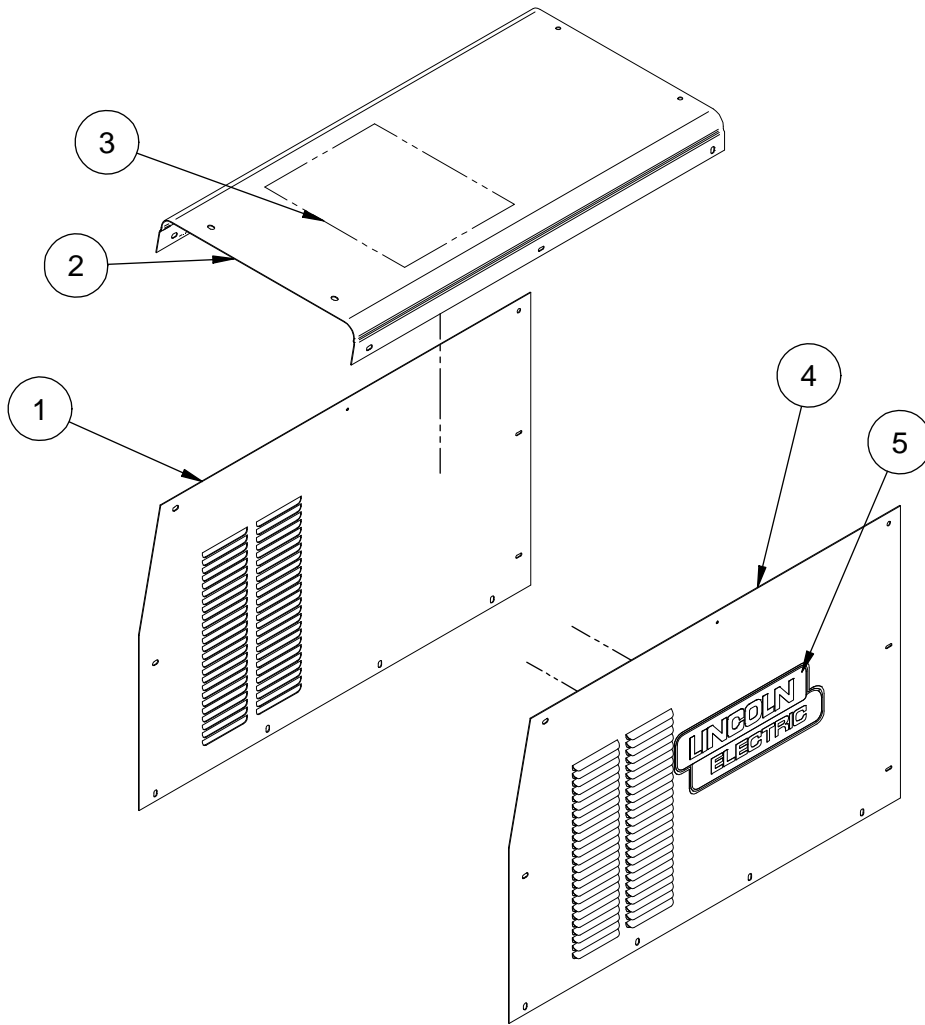
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ITEM	DESCRIPTION	PART NO.	QTY.	1					76207	1
1	Case Back Welded Assembly	G5873-12	1	X						
1a	M5X12 Hex Washer Head Philips (Not Shown)	S26641-4	1	X						
1b	ST4.8X13 Washer Faced Hex Self (Not Shown)	S26738-2	1	X						
2	Fan, Includes:	M22731-3	1	X						
2a	Fan Capacitor (Not Shown)	M22731-3-B	1	X						
2b	M5 Hex Head Screw (Not Shown)	S26641-5	4	X						
2c	M5 Plain Washer (Not Shown)	S26638-3	4	X						
2d	M5 Lock Washer (Not Shown)	S26639-3	4	X						
2e	M5 Hex Nut (Not Shown)	S26640-3	4	X						
2f	Fan Harness (Not Shown)	G6043-43	1	X						
3	Input Block	M20720-6	1	X						
3a	M4X30 Hex Washer Head Philips (Not Shown)	S26641-3	2	X						
3b	M4 Plain Washer (Not Shown)	S26638-2	4	X						
3c	M4 Lock Washer (Not Shown)	S26639-2	2	X						
3d	M4 Hex Nut (Not Shown)	S26640-2	2	X						
3e	Input Snubber Assembly (Not Shown)	S26781-2	1	X						
4	Cable Holder Base	M20720-5	1	X						
4a	M3 Pan Head Philips Screw (Not Shown)	S26641-11	2	X						
4b	M3 Plain Washer (Not Shown)	S26638-1	2	X						
4c	M3 Lock Washer (Not Shown)	S26639-1	2	X						
5	Cable Holder Cover	M20720-4	1	X						
5a	M4X30 Hex Washer Head Philips (Not Shown)	S26641-3	2	X						
6	Input Supply Box	M20720-2	1	X						
6a	M4X30 Hex Washer Head Philips (Not Shown)	S26641-3	2	X						
6b	M4 Plain Washer (Not Shown)	S26638-2	2	X						
6c	M4 Lock Washer (Not Shown)	S26639-2	2	X						
7	Receptacle	S26506-2	1	X						
8a	Fuse Holder	T12386-6	1	X						
8b	Fuse 2A (Not Shown)	T10728-20	1	X						
8c	Decal, Heater And Fuse (Not Shown)	S26743-2	1	X						
9	Decal, Connection Diagram (Not Shown)	S26724-1	1	X						
10	Ground Decal (Not Shown)	S26732	1	X						

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ITEM	DESCRIPTION	PART NO.	QTY.	1						76207	1
1	Left Case Side	G5879-4	1	X							
1a	M5X12 Hex Washer Head Philips (Not Shown)	S26641-4	5	X							
1b	ST4.8X13 Washer Faced Hex Self (Not Shown)	S26738-2	2	X							
2	Roof Welded Assembly	G5878-2	1	X							
2a	M5X12 Hex Washer Head Philips (Not Shown)	S26641-4	6	X							
2b	ST4.8X13 Washer Faced Hex Self (Not Shown)	S26738-2	4	X							
2c	Label (Not Shown)	M20952	1	X							
3	Wiring Diagram	NSS	1	X							
4	Right Case Side	G5880-5	1	X							
4a	M5X12 Hex Washer Head Philips (Not Shown)	S26641-4	5	X							
4b	ST4.8X13 Washer Faced Hex Self (Not Shown)	S26738-2	2	X							
5	LE Logo	NSS	2	X							

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NSS – Not Sold Separately

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