

Designed and engineered for durability & reliability

The Invertec V405-T *PULSE* has been designed and manufactured using the latest digital inverter technology. Resulting in a machine that combines versatility, rugged industrial construction with excellent arc characteristics. The Invertec V405-T *PULSE* is manufactured in a lightweight but robust outer casing, making it portable and ideal for operation even in the most hazardous environments. Designed with the welder in mind this piece of equipment, with its generator compatibility and complete versatility, can be fully utilized anywhere from sites to workshops. As a professional TIG welding machine The Invertec V405-T *PULSE* is a source of all the standard welding features such as: HF TIG ignition, Lift TIG ignition, 2 or 4 step, variable down slope and post flow control. The V405-T *PULSE* has also been designed to include a digital pre-set meter with Hold Function and a built-in Variable Pulse. To give the welder an adjustable arc focus a

variable high frequency PULSE facility is included. This unique feature allows the arc to be adapted to suit the application while reducing heat input. The result being a more controlled weld, less distortion and increased welding speed. Development focused further on the needs of the welder by designing the control panel to illustrate the welding sequence, making it user friendly, clear and easy to understand.

As a standard the V405-T *PULSE* is air-cooled, however by simply adding the Coolarc 30 water-cooler the unit is adapted into a professional water-cooled TIG welder.

The versatile Invertec V405-T *PULSE* is made with a solid industrial construction, designed with the integrated features of a professional TIG welding machine capable of some of the toughest jobs the industry has to offer.

ADVANTAGE

- ✓ Input voltage compensation
- ✓ Generator compatible, ideal for site use
- ✓ HF and Lift TIG ignition meeting all requirements
- ✓ Full function user-friendly control panel layout for easy setup of welding parameters
- ✓ Air-cooled and Water-cooled with use of the Coolarc 30
- ✓ HIGH speed PULSE to adjust the arc focus, reduce distortion and increase travel speed
- ✓ V405-T PULSE is highly robust and portable
- ✓ Pre-set digital meter with hold function for fully procedural work
- ✓ Fan on demand built-in reduces power and the intake of dust and fumes
- ✓ Built the Lincoln way 'RUGGED & RELIABLE'
- ✓ Recessed controls and connections designed to eliminate damage
- ✓ Two Year Warranty

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TECHNICAL SPECIFICATIONS

Product Name	Item Number	Standard Voltage	Fuse Size	Weight	Dimensions H x W x D	Protection Class	Insulation Class	Compliance
Invertec V405-T PULSE	K12001-1	400V 3Ph	30A Superlag	33KG	500x270x610	IP23S	H	EN60974-1 / EN50199 CE

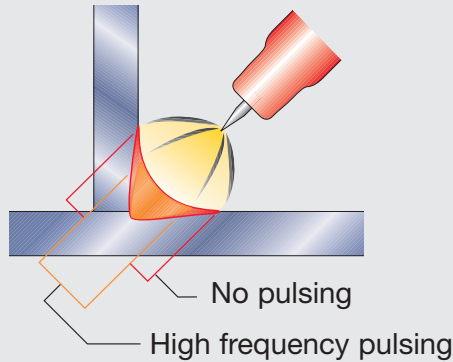
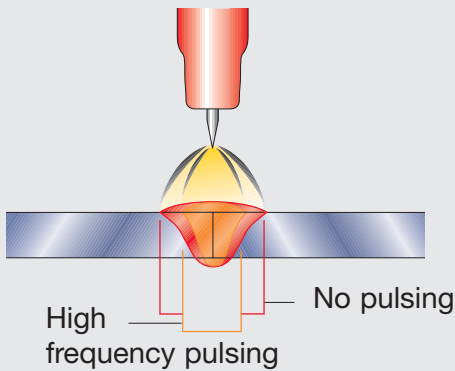
Product Name	Item Number	Standard Voltage	Freq.	H. Max	Dimensions H x W x D	Water Out	Weight incl. Coolant
Coolarc 30	K2168-1	400V 1Ph	50Hz	32M	250x270x655	9 L/Min.	14KG

WELDING OUTPUT

Current Range	Rated Output TIG DC (40°C)	Rated Output MMA DC (40°C)	O.C.V.
5 - 400A	400A/35% 300A/100%	400A/35% 300A/100%	48Vdc

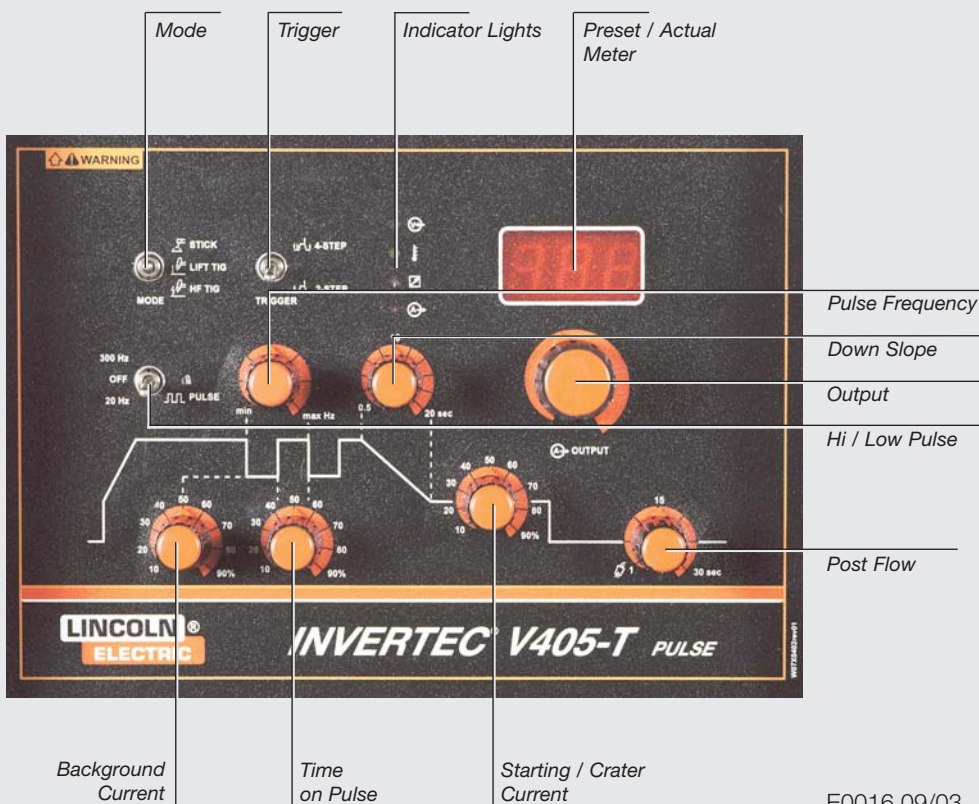
ACCESSORIES

Item Number	Description Remote Controls
K10095-1-10	Hand Amptrol
K870	Foot Amptrol
W0200003	Undercarriage 4 Wheel



High frequency pulsing benefits:

- Less distortion
- Higher travel speed



FEATURES

Feature	Parameter
Down Slope Time	0.5 - 20 sec
Post Flow Time	0.5 - 30 sec
PULSE Frequency (low)	0.2 - 20 Hz
PULSE Frequency (high)	3 - 300 Hz
On time peak (of welding current)	10 - 90%
Backgr./Peak Current (of welding current)	10 - 90%



Great Britain: Lincoln Electric (UK) Ltd.
Tel: +44 114 287 2401 Fax: +44 114 287 2582

Belgium: Lincoln Smitweld Belgium
Tel: +32 2 377 00 71 Fax: +32 2 378 18 77

France: Lincoln Electric France SA
Tel: +33 232 11 40 40 Fax: +33 232 11 40 11

Germany: Lincoln Smitweld G.m.b.H
Tel: +49 201 896 280 Fax: +49 201 896 2831

Italy: Lincoln Electric Italia, SRL
Tel: +39 010 837 911 Fax: +39 010 837 9150

The Netherlands: Lincoln Smitweld B.V.
Tel: +31 24 352 29 11 Fax: +31 24 352 22 00

Denmark: Lincoln Electric Nordic
Tel: +45 86 26 51 00 Fax: +45 86 26 51 50

Norway: Lincoln Electric Norge AS
Tel: +47 23 377 400 Fax: +47 22 720 580

Spain: Lincoln KD, Sa
Tel: +34 93 685 9600 Fax: +34 93 685 9610

Sweden: Lincoln Electric Sverige AB
Tel: +46 510 22 045 Fax: +46 510 62 791

Turkey: A.S. Kaynak
Tel: +90 216 377 30 90 Fax: +90 216 377 00 00

Poland: Bester S.A.
Tel: +48 746 46 1100 Fax: +48 746 46 1082

Other countries: Lincoln Electric Europe B.V.
Tel: +31 24 352 29 27 Fax: +31 24 352 29 29

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